

ANALOG CHANNEL EXPANSION SLOTS		ANALOG <INPUTS>	ANALOG <INPUTS>	DIGITAL <INPUTS>	DIGITAL <INPUTS>	DIGITAL <OUTPUTS>		
(21 - 24)	(17 - 20)	(13 - 16)	(9 - 12)	5 - 8	1 - 4	1 - 8	9 - 16	1 - 8

Syscon PlantStar RI03 Module Functions and Layout

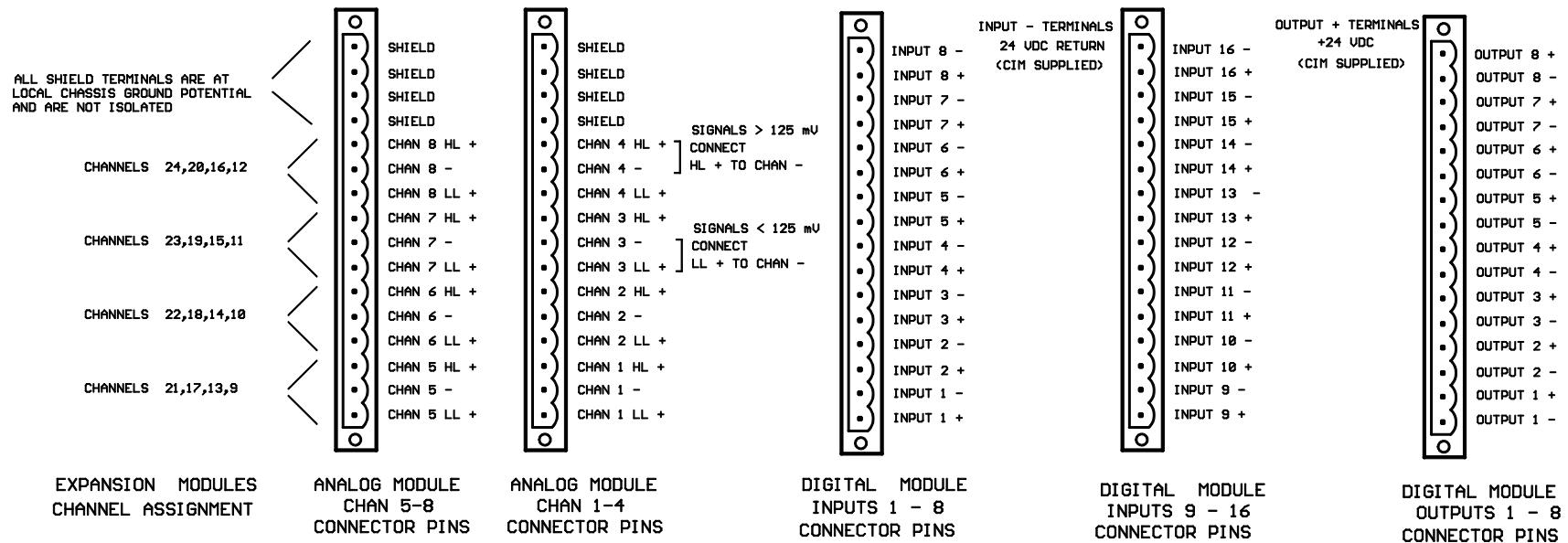
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ANALOG MODULE CONNECTION NOTES

SIGNALS 125 mV OR LESS USE CHAN - TO LL +
 SIGNALS 12.5 V OR LESS USE CHAN - TO HL +
 0.1 uA BIAS / BURNOUT DETECT CURRENT IS SOURCED AT LL+ TO CHAN - TERMINALS
 500 VAC/VDC MAXIMUM ISOLATION ON EACH MODULE CHANNEL

INPUTS WITH SHIELDS :

WHEN POSSIBLE, GROUND SHIELD AT POWERED END OF INPUT CABLE ONLY
 LEAVE REMOTE END OF SHIELD OPEN IF CONNECTING SHIELD TO MODULE SHIELD GROUND
 MODULE SHIELD TERMINALS ARE AT LOCAL CHASSIS GROUND POTENTIAL AND ARE NOT ISOLATED
 WHEN POSSIBLE, AVOID CONNECTING SHIELD TO CHAN -

DIGITAL MODULE CONNECTION NOTES

DIGITAL INPUTS ARE FOR DRY CONTACT INPUT ONLY
 DIGITAL INPUT - IS AT DIO POWER GROUND
 DIGITAL INPUT + IS AT 10k OHM TO DIO POWER +
 DIGITAL OUTPUT + IS AT DIO POWER +, FUSED AT 1 A
 DIGITAL OUTPUT - IS OPEN COLLECTOR TO DIO GROUND, 100 mA MAXIMUM PER OUTPUT
 SELF RESETTING FUSE TRIPS AT 1 A TOTAL CURRENT FROM OUTPUT + TERMINALS
 ALLOW 5 MINUTES RECOVERY TIME FOR SELF RESET OF FUSE
 STANDARD DIO POWER IS 24 VDC SUPPLIED BY THE CIM

Syscon PlantStar RI03 Connector Wiring Diagrams

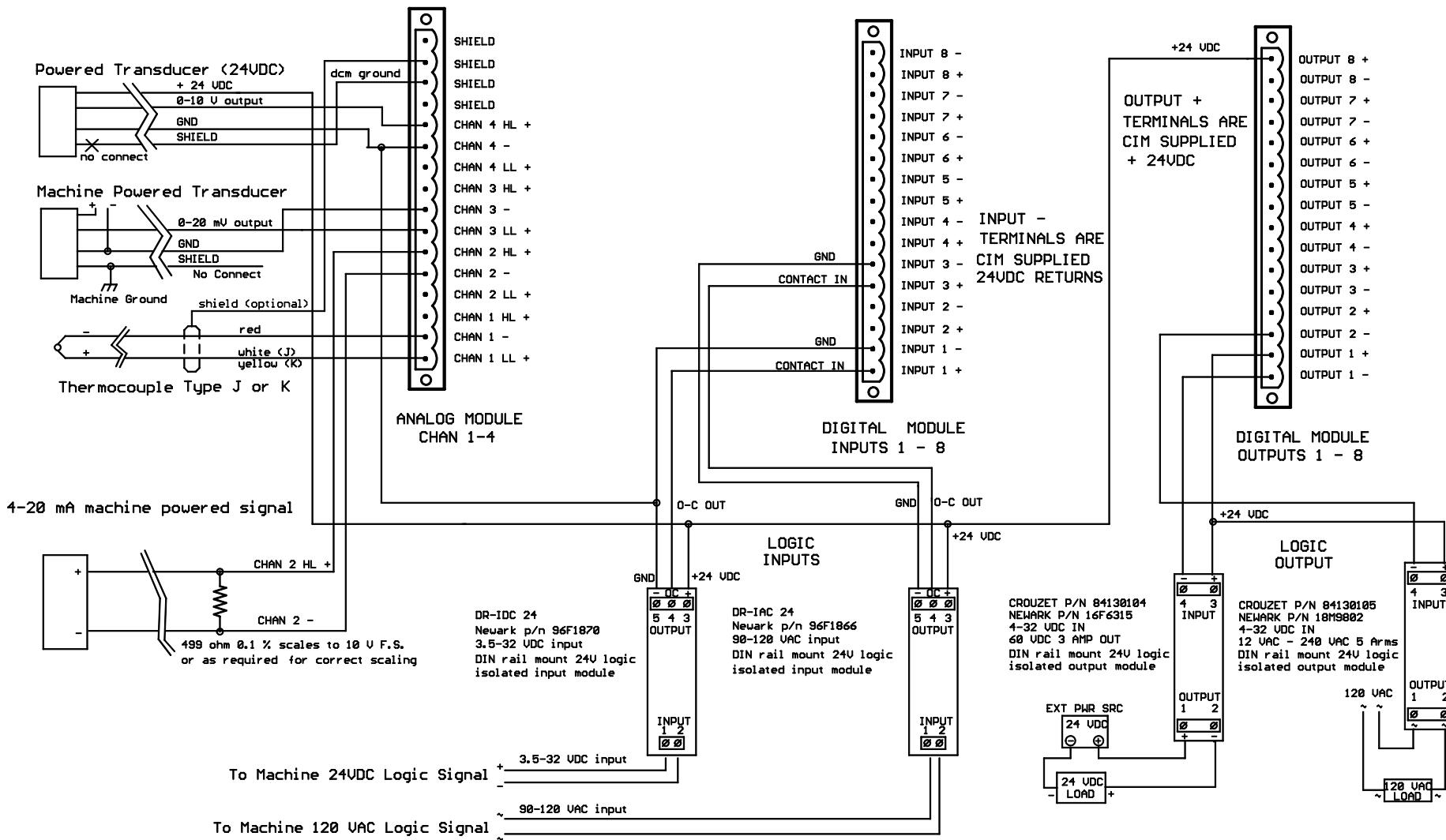
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Syscon PlantStar RIO3 Machine Connection Examples	
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